

- 2 End bars shall be 6x38mm stainless steel bar and centre bars shall be 6x50mm stainless steel bar.
- A After fabrication, all traces of heat tint shall be removed by pickling according to ASTM A380/A380M to restore corrosion resistance.
- B Pipe shall be according to ASTM A312/A312M, Type 316L.
- C Stainless steel plate and bar shall be according to ASTM A240/A240M, Type 316L.
- D All welding shall be of a matching electrode classification and according to CSA W47.1, Annex K. E Tools such as grinding wheels and wire brushes previously used on carbon steel shall not
- be used on stainless steel. Only stainless steel wire brushes shall be used. F All dimensions are in millimetres unless otherwise shown.

STAINLESS STEEL DECK
DRAINS
WITH TRANSVERSE BAR OPENINGS

MINISTRY OF TRANSPORTATION ONTARIO DRAWING
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