POST INSTALLATION INSPECTION FOR PIPE CULVERTS AND SEWERS - Item No.

Special Provision No. 104S06

January 2023

REQUIREMENTS FOR POST INSTALLATION INSPECTION, ACCEPTANCE AND REPAIR

1.0 SCOPE

This Special Provision covers the requirements for post installation inspection procedures, acceptance and repair methods for pipe culverts and pipe sewers.

2.0 REFERENCES

This specification refers to the following standards, specifications, or publications:

Ontario Provincial Standard Specifications, Construction

OPSS 409 Closed-Circuit Television (CCTV) Inspection of Pipelines

Ontario Ministry of Transportation Publications

MTO Forms:

PH-CC-701 Request to Proceed PH-CC-702 Notice to Proceed PH-CC-822-PIC Certification of the Installation of Pipe Culverts

Other

WRc Manual of Sewer Condition Classification (MSCC), Fourth Edition

3.0 **DEFINITIONS**

Acceptable Pipe Condition Status is the assessment designation assigned to an installed gravity pipe installation that has no deficiencies.

CCTV means closed-circuit television used to inspect a gravity pipe installation.

Direct Measurement means measuring pipe parameters such as diameters to determine deflections or the offsets/displacements at joints/service connections to ascertain pipe joint integrity in a gravity pipe installation using a measuring tape, pre-measured rod or other suitable measuring devices.

Gravity Pipe Installation means a constructed pipe system conveying surface waters under the influences of gravity only and can be a pipe sewer or a pipe culvert.

Inspection Assessment means evaluating the findings of a post installation inspection and quantifying the pipe condition status of the gravity pipe installation.

Laser Profiler means an instrument that uses a light ring to survey, locate, measure and report profile, deflection and dimensional attributes, including anomalies, in a gravity pipe installation.

Mandrel means an instrument equipped with an odd number of arms that is pulled through a flexible gravity pipe installation to determine deflection anomalies.

NASSCO means the National Association of Sewer Service Companies which certifies inspectors to perform inspection of pipe sewers and culverts and code viewed pipe conditions.

Pipe Condition Codes means the assignment of code designations to pipe attributes such as pipe materials, walls, joints, service connections or any other physical pipe characteristics.

Pipe Condition Status is the designation assigned to the gravity pipe installation based on the assessment of the post installation inspection results.

Pipe Condition Assessment Rating means the final gravity pipe installations' acceptance rating that is given to the pipe based on the evaluation of the final post installation inspection results inclusive of both original and additional test segments from the post installation inspection, referee post installation inspection and follow up repair inspection.

Post Installation Inspection means qualifying the final installed condition of gravity pipe installations using accepted surveillance and measuring methods.

Reject, Pipe Condition Status Assessment is the designation assigned to an installed gravity pipe installation, pipe lengths, pipe fittings and/or pipe service connections with deficiencies that cannot be repaired to maintain the structural integrity or design service life of the gravity pipe installation or has certain measurable pipe attributes that are below Owner acceptance limits.

Repair, Pipe Condition Status Assessment is the designation assigned to an installed gravity pipe installation, pipe lengths, pipe fittings and/or pipe service connections that have deficiencies that can be repaired to maintain the structural integrity and design service life of the gravity pipe installation.

Repaired, Pipe Condition Status is the designation assigned to installed gravity pipe installations, pipe lengths, pipe fittings and/or pipe service connections with a repair pipe condition status that have been repaired using acceptable intrusive repair measures.

Replacement means the removal of any gravity pipe installations, pipe lengths, pipe fittings and/or pipe service connections and reinstalling the gravity pipe installation, pipe lengths, pipe fittings and/or pipe service connections to contract specifications.

Threshold, Pipe Condition Status Assessment is the designation assigned to an installed gravity pipe installation, pipe lengths, pipe fittings and/or pipe service connections that have certain measurable pipe attributes that are beyond accepted construction limitations but are still within Owner acceptance limits and requires no remediation actions.

Test Segment means an individual sewer pipe run or pipe culvert that has been selected to have a post installation inspection performed on it.

Visual Observation Inspection means coding and describing the profiles, deflection and dimensional features, including anomalies, in a gravity pipe installation using direct human entry into the pipe sewer run or pipe culvert.

Zoom Camera means a stationary video camera fitted with a tele-objective zoom lens and high-powered floodlights and used to inspect a gravity pipe installation.

4.0 DESIGN AND SUBMISSION REQUIREMENTS - Not Used

5.0 MATERIALS - Not Used

EQUIPMENT - Not Used

7.0 CONSTRUCTION

7.1 Post Installation Inspection

Post installation inspection shall be carried on selected sampling at locations identified by the Contract Administrator.

7.2 CCTV Inspection

When specified in the Contract Documents or requested by the Contract Administrator the culvert shall be inspected using CCTV inspection. The CCTV inspection shall be according to OPSS 409.

7.3 Cleaning and Flushing of Pipe Culverts and Sewers

At least 2 Business Days prior to the commencement of the post installation inspection, the pipe culverts and sewers shall be prepared for inspection by cleaning and flushing. The material from the cleaning and flushing operation shall be managed as specified in the Contract Documents.

8.0 **OUALITY ASSURANCE**

Acceptance shall be according to this Special Provision, including satisfactory completion of all replacement and remedial actions associated with identified deficiencies.

8.1 Post Installation Inspection Procedures

Upon commencement of the post installation inspection, the Contractor shall ensure that construction work is discontinued temporarily in the vicinity of a pipe culvert or pipe sewer being inspected until the inspection has been completed.

Test segments shall be selected by the Contract Administrator and inspected throughout their entire length.

Selected test segments constructed with rigid pipe materials shall be inspected using CCTV, zoom camera or by visual observations.

Selected test segments constructed with flexible pipe materials shall be inspected using CCTV, zoom camera or by visual observations and shall also be inspected for deflection using a mandrel, laser profiler or by direct measurement.

All CCTV, zoom camera or visual observation operations for a post installation inspection shall be performed by a certified NASSCO inspector. The certified NASSCO inspector shall also be responsible to carry out all mandrel, laser profiling or direct measurement operations on flexible test segments. Where defective,

damaged, or improperly installed pipe is encountered, pipe condition status assessment shall be rated according to Table 1. The inspection report shall be submitted to the Contract Administrator.

All individual pipe lengths and/or joints in a test segment assessed with a repair pipe condition status shall be repaired. Repairs shall be according to Table 2. An MTO Form PH-CC-701, Request to Proceed and a repair proposal shall be submitted to the Contract Administrator within 5 Business Days after receipt of the test segments' post installation inspection submissions and assessments. Repairs according to the submitted repair proposal shall not proceed until an MTO Form PH-CC-702, Notice to Proceed has been received from the Contract Administrator. All repair methods, measures and materials used shall be documented.

Pipe culverts and pipe sewers that are to be installed in a preloaded or surcharged condition as specified in the Contract Documents shall not be selected as a test segment. However, these pipe culverts and pipe sewers may be subject to a post installation inspection should poor performance and/or service arise after installation. Upon assessment of the post installation inspection submission, any repair or replacement issues shall be dealt with on a case-by-case basis.

The test bolts shall be randomly selected and the installation shall be considered acceptable if the torque requirement is met in at least 90% of the bolts tested.

All individual pipe lengths and/or joints in a test segment assessed with a reject pipe condition status shall be replaced with new pipe lengths, service connections and/or joints as required.

8.2 Post Installation Inspection Assessments

The Contract Administrator shall assess the post installation inspection submissions for each test segment inspected quantifying the pipe condition statuses as per the pipe condition codes shown in Table 1.

Within 20 Business Days of receipt of MTO Form PH-CC-822-PIC, Certification of the Installation of Pipe Culverts, the Contract Administrator shall for all test segments inspected provide the Contractor with copies of all test segment post installation inspection assessments. This shall serve as notification to the Contractor if further action, based on the test segments' pipe condition statuses, is required.

8.3 Replacement and Repair

8.3.1 Replacement

All individual pipe lengths and/or joints in a test segment assessed with a "reject" pipe condition status shall be replaced by the Contractor by installing new pipe lengths, service connections and/or joints as required.

The Contract Administrator shall, upon written notification from the Contractor that replacement operations have been completed, perform a replacement post installation inspection of all test segments where pipe lengths and/or joints have been replaced and shall assess the test segments' pipe condition statuses based on the replacement post installation inspection.

8.3.2 Repair

All individual pipe lengths and/or joints in a test segment assessed with a "repair" pipe condition status shall be repaired by the Contractor.

Table 2 lists Owner accepted repair methods and the pipe materials that the repair methods may be applied to.

The Contractor shall submit a repair proposal to the Contract Administrator within 5 Business Days after receipt of the test segments' post installation inspection submissions and assessments. The Contract Administrator shall review the repair proposal within 3 Business Days.

Upon approval by the Contract Administrator, the Contractor shall carry out the repairs of the pipe lengths and/or joints in the test segments in accordance with the approved repair proposal.

All repair methods, measures and materials used shall be documented.

The Contract Administrator shall, upon written notification from the Contractor that repair operations have been completed, perform a follow up repair inspection on the pipe lengths and/or joints in the test segments that have been repaired to confirm that the repairs have been made by the Contractor as approved.

If attempting to implement the submitted repair proposal, it is determined that the proposed repair measures cannot repair the test segment or portion of the test segment; the test segment or portion of the test segment shall be replaced.

The Contract Administrator shall, upon written notification from the Contractor that replacement operations have been completed, perform a replacement post installation inspection of the test segment in its entirety upon completion of the replacement of the test segment or portion of the test segment and shall assess the test segments' pipe condition statuses based on the replacement post installation inspection.

8.4 Acceptance

A pipe culvert or pipe sewer tender item shall be accepted based on the post installation inspection assessment of selected test segments for that tender item.

Inspected test segments shall be accepted or not accepted as follows:

Individual test segments or portions of a test segment and/or the joints in a test segment that received no pipe condition code are assessed with an acceptable pipe condition rating.

Individual test segments or portions of a test segment and/or the joints in a test segment that received a repair pipe condition rating, and where the Contract Administrator has confirmed that the Contractor has performed the repairs using non-intrusive repair methods, are deemed acceptable and shall be upgraded to a final acceptable pipe condition rating,

If there are more than two repair deficiencies per linear metre or a common repair deficiency is found on 15% or more of the pipe lengths or joints in the test segments inspected where non-intrusive repair measures were used to perform the repairs, the Contract Administrator shall randomly select, at a minimum, an equivalent amount of additional test segments for the post installation inspection.

Individual test segments or portions of a test segment and/or the joints in a test segment that received a threshold pipe condition rating are acceptable,

If there are more than two threshold deficiencies per linear metre or a common threshold deficiency is found on 25% or more of the pipe lengths and/or joints in the test segments inspected, the Contract Administrator shall randomly select, at a minimum, an equivalent amount of additional test segments for the post installation inspection.

Individual test segments or portions of a test segment and/or the joints in a test segment that received a repair pipe condition rating, and where the Contract Administrator has confirmed that the Contractor has performed the repairs using intrusive repair methods, are deemed to be adequate and the entire test segment shall be upgraded to a final repaired pipe condition rating,

If repair deficiencies were found and intrusive measures were used to repair an individual test segment or portions of test segments, the Contract Administrator shall randomly select, at a minimum, an equivalent amount of additional test segments for the post installation inspection.

Individual test segments or portions of a test segment and/or joints in a test segment that received a reject pipe condition rating are not acceptable.

Of the individual test segments or portions of a test segment and/or the joints in the test segments inspected, if 10% or more of the test segments and/or joints received a reject pipe condition rating, the Contract Administrator shall randomly select, at a minimum, an equivalent amount of additional test segments for the post installation inspection.

8.5 Referee Testing

The Contractor may request referee testing on individual test segments or portions of a test segment that received a "repair", "reject" or "threshold" pipe condition status.

Referee testing may only be invoked within 5 Business Days of the Contractor receiving copies of the test segments' post installation inspection submissions and assessments.

Referee testing shall be done through the following procedure:

The Contractor shall identify the assessments of individual test segments or portions of any test segments that they disagree with.

The Contract Administrator shall arrange for a referee post installation inspection to be performed by an independent NASSCO certified, third-party inspector using the same inspection criteria, type of equipment and techniques as was used for the original post installation inspection on the test segments under disagreement.

The Contract Administrator shall assess the referee post installation inspection submission, which replaces the original post installation inspection submission, for each test segment or portions of test segments under disagreement which shall then be binding on both parties; and

The Contract Administrator shall provide the Contractor with copies of the test segment referee post installation inspection submissions and assessments which shall serve as notification to the Contractor if further action, based on the pipe condition statuses, is required.

8.6 Final Pipe Condition Assessment Rating

The Contract Administrator shall assign final pipe condition assessment ratings (PCAR) as follows:

A PCAR of "R" is assigned to those test segments that, either in part or in whole, initially received a repair pipe condition status and have been upgraded to a repaired pipe condition status;

and for the remaining test segments:

A PCAR of "A" is assigned to the portion of the remaining test segments length that received an acceptable pipe condition status; and

A PCAR of "T" is assigned to the portion of the remaining test segments length that received a threshold pipe condition status.

9.0 MEASUREMENT FOR PAYMENT

9.1 Actual Measurement

Measurement for a post installation inspection of pipe sewer shall be measured in metres on the ground surface along the centreline of the pipe sewer from the centre of one drainage structure to the centre of another drainage structure or outlet end of the pipe sewer.

Measurement for pipe culverts shall be from one end of the pipe culvert to the other end of the pipe.

9.2 Plan Quantity Measurement

When measurement is by Plan Quantity, such measurement shall be based on the units shown in the clause under Actual Measurement.

10.0 BASIS OF PAYMENT

Post Installation Inspection - Item

When post installation inspection is specified in the Contract Documents, payment at the Contract price for the above tender item shall be full compensation for all labour, Equipment, and Material to do the work.

When the post installation inspection requested on the site by the Contract Administrator and does not confirm any damages or deficiencies, the inspection shall be treated as the Change in the Work.

When the post installation inspection requested on the site by the Contract Administrator and does confirm any damages or deficiencies, the inspection shall be at no additional cost to the Owner.

The cost of traffic control for the post installation inspection shall be at no additional cost to the Owner.

Costs for the replacement and/or repair of test segments including but not limited to the associated costs for the reinstatement of the highway structure and all ancillary features previously constructed above the test segments shall be at no additional cost to the Owner. Costs for any delays associated with the repair and/or replacement of the test segments and the reinstatement of the highway structure and all ancillary features previously constructed above the test segments shall also be at no additional cost to the Owner.

The cost of referee post installation inspection according to the Referee Testing clause shall:

Where the assessment of the referee post installation inspection confirms the original pipe condition status, shall be at no additional cost to the Owner; or

Where the assessment of the referee post installation inspection upgrades the original pipe condition status, shall be full compensation for all labour, Equipment, and Material to do the work.; or

Where the assessment of the referee post installation inspection upgrades a portion of the original pipe condition status, be apportioned between the Contractor and the Owner based on the final upgraded and confirmed pipe proportions respectively.

Table 1

	Gravity Pipe Codes and Associated Pipe Condition Assessment Status										
Pipe Cor Assessme	dition ent Status:	Threshold	Rej	pair ■ Reject ■			N	Not Applicable -			
Pipe					Rigid Pip			exible Pi	_		
Condition Codes	Pipe Code De	Description and Attributes		Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)		
В	Broken pipe had of cracked pipe breaks show had or greater for the clear visible segments for the	re the kness there is pe wall	•	•	•	•	•	•			
99	than or equal to apparent but cra and the crack sp	Circumferential crack having a width less than or equal to 0.3mm is visible and apparent but crack edges are not visibly open and the crack spans more than 1 but less than 2 clock reference segments (i.e., between					-	-	-		
CC	less than or equand apparent b visibly open ar	al crack having a wich ual to 0.3mm is visib ut crack edges are no not the crack spans 3 erence segments (i.e. to 4 o'clock)	ole ot or	•	•	•	-	-	-		
		al crack is visible and ack edges are not vi		-	-	-	•		•		
CL	than or equal to apparent but or	Longitudinal crack having a width less han or equal to 0.3mm is visible and apparent but crack edges are not visibly open and length is up to entire pipe					-	-	-		
	Longitudinal crack having a width greater than 0.3mm is visible and apparent but crack edges are not visibly open and the crack is longer than 1m in length				•	•	-	-	-		
	_	rack is visible and a s are not visibly ope		-	-	-	•	•	•		

		Gravity Pipe Cod A	es and Ass		Pipe Co	ndition					
	Pipe Condition Assessment Status: Threshold □ Rep					ject ■	Not Applicable -				
Pipe Condition			Rigid Pip			exible P pplicatio	_				
Codes Pipe Code Description and Attributes				Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)		
CM	several cracks	ts (CC, CL and CS) that are visible and s are not visibly op	apparent								
	crack edges are	Spiral crack is visible and apparent but crack edges are not visibly open and the crack is $\geq 1/3$ and $\leq 1/2$ of individual pipe					-	-	-		
CS	Spiral crack is crack edges are crack is ≥ 1/2 cr	nd the				-	-	-			
	•	visible and apparent enot visibly open	nt but	-	-	-	-	•	•		
	the edges are vopening width	If fracture is a crack isibly separated with that is ≤ 0.3 mm and segments (i.e., bet	th an d is≤1				-	-	-		
FC	Circumferentia the edges are v opening width and ≤ 2 clock r between 1 to 3	th an d is > 1	•	•		-	-	-			
	Circumferential fracture is a crack where the edges are visibly separated with an opening width that is ≤ 0.3 mm and is more than 2 clock reference segments (i.e., greater than 1 to 3 o'clock)						-	-	-		
	the edges are v opening width ≤ 2 clock refer	Circumferential fracture is a crack where the edges are visibly separated with an opening width that is > 0.3 mm and > 1 and \(\leq 2\) clock reference segments (i.e., between 1 to 3 o'clock)				■	-	-	-		

		Gravity Pipe Cod A	es and Ass ssessment		Pipe Co	ndition				
Pipe Cor Assessm	ndition ent Status:	Threshold 🗆	Repair		Re	ject ■	Not Applicable -			
Pipe Condition				1	Rigid Pip			exible P pplicatio	_	
Codes	Codes Pipe Code Description and Attributes			Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	
FC	the edges are opening widt than 2 clock	tial fracture is a crack visibly separated with that is > 0.3 mm an reference segments (in to 3 o'clock)	th an d is more	•	•	•	-	-	-	
		tial fracture is a crack visibly separated	where	-	-	-	•			
	Longitudinal fracture is a crack where the edges are visibly separated with an opening width that is ≤ 0.6 mm and the crack is $\geq 1/3$ and $\leq 1/2$ of individual pipe length						-	-	-	
FL	edges are vis	fracture is a crack which separated with an ≤ 0.6 mm and the crapipe length	n opening	•	•	•	-	-	-	
	Longitudinal edges are vis width that is and $\leq 1/2$ of	n opening $ck is \ge 1/3$	•	•	•	-	-	-		
FL	Longitudinal edges are vis width that is of individual	n opening	•	•	•	-	-	-		
	_	fracture is a crack wlibly separated	here the	-	-	-	•	•	•	
FM	•	eture (FC, FL and FS) as where the edges are		•	•		•		•	

	(Gravity P	ipe Codes ar Assess		ociated l Status	Pipe Co	ndition				
Pipe Cor Assessm	ndition ent Status:	Th	reshold 🗆	Re	epair ■ Reject ■			Not Applicable -			
Pipe Condition					1	Rigid Pip	ns	Aj	exible P	ns	
Codes	Codes Pipe Code Description and Attributes					Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	
	Spiral fracture are visibly separated that is ≤ 0.6 mm $\leq 1/2$ of individuals.	arated with m and the c	an opening varack is $\geq 1/3$	vidth	•	•	•	-	-	-	
FS	Spiral fracture are visibly separated that is ≤ 0.6 mindividual pipe	arated with m and the c	vidth	•	•	•	-	-	-		
15	Spiral fracture are visibly separated that is > 0.6 mm and $\leq 1/2$ of in	vidth	•	•	•	-	-	-			
	Spiral fracture are visibly sepathat is > 0.6 mindividual pipe	arated with m and the c	an opening v	vidth	•	•	•	-	-	-	
	Spiral fracture are visibly sepa		where the edg	es	-	-	-	•	•	•	
D	Deformed Pipe determined by	and $\geq 2 \text{ c}$	off side only lock reference ter than 1 to	es	-	-	-	•	•	•	
	visual techniques	visual upper or lower left or right				-	-	•	•	•	
			> 5% and ≤	7.5%	-	-	-				
	Deformed Pipe	≤ 750mm	> 7.5% and	≤10%	-	-	-	■	■		
D	determined by		> 10%		-	-	-	•	•	•	
	deflection measurement	> 750mm	> 5% and ≤	7.5%	-	-	-	■	■		
			> 7.5%		-	-	-			•	

Gravity Pipe Codes and Associated Pipe Condition Assessment Status										
Pipe Cor Assessm	ndition ent Status:	Threshold	R	epair 🔳		Reject ■	ı No	Not Applicable -		
Pipe Condition	Condition				Rigid Pip			exible P pplicatio	_	
Codes Pipe Code Description and Attributes			utes	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	
DE		the pipe blocking > 1 area, regardless of ion	10%		■	•	•	•	•	
DI	Dropped invert of or at end of sewer	individual pipe lengt run or culvert	hs	•	•	•	•	•	•	
Н	Visible hole in the	pipe sewer wall		•	•	•	•	•	•	
JDM	Pipe lengths have a separation distant edges that is ≥ 50 however, there is fill material is visi	th								
JDL	Pipe lengths have a separation distant edges that is > 75	slid apart at the joint nee between pipe leng mm, however, there i e pipe fill material is	th	•	■		•	•		
		ft or right by > 5 and lied to straight pipe ru								
LL or LR		ft or right by > 10 deg as applied to straight p		•	■	•	•	•	•	
		ft or right by > 20 deg ght pipe run installation		•		•	•	•		
LD or LU	_	o or down by > 5 and I to straight pipe run	≤ 10							
	Line deviations up as applied to straig		•	•	•	•	•	•		
ОВ		apparent in the pipe a has been built into or ipe	nd is		■	■	■	■	■	

		Gravity Pipe Code A	es and Ass ssessment		Pipe Co	ndition					
Pipe Cor Assessm	ndition ent Status:	Threshold	Rep	air 🔳	F	Reject ■	No	Not Applicable -			
Pipe Condition					Rigid Pip oplication			exible P pplicatio			
Codes	tributes	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)				
OJM	displaying an o	eve slid apart at the opening where pipe ble, and the opening 575 mm	fill		•			■			
OJL	displaying an o	ave slid apart at the opening where pipe ble and the opening	fill	•	■	■	•	■	■		
	Infiltration see water into the crack width op no visible drip	ure with					•				
IS	water into the	ping is the slow ing pipe through a fraction bening > 0.6 mm but s	ure with					•	•		
		ping is the slow ing pipe through a joint o visible drips									
		ping is the slow ing pipe through a joint sible drips		•	■		•	■			
	the pipe through	oping is water dripp gh a fracture with cr mm but not in a con	ack width	-	-	-	•	•	•		
ID	Infiltration dripping is water dripping into the pipe through a fracture with crack width opening > 0.6 mm but not in a continuous flow						•	•	•		
		pping is water dripp gh a joint (JDM) but w									
ID		pping is water dripp gh a joint (JDL) but w					•				

Gravity Pipe Codes and Associated Pipe Condition Assessment Status										
_	Pipe Condition Assessment Status: Threshold				-	Reject ■	ı No	Not Applicable -		
Pipe Condition					gid Pipe plication			exible P pplicatio		
Codes	Codes Pipe Code Description and Attribute				Fines Tight (F*)	Soil Tight (S*)	Water tight (L*)	Fines Tight (F*)	Soil Tight (S*)	
IR				•				•	•	
IR		ing is water running a joint and a continu		■	■	■	■	■	■	
IG	Infiltration gush pipe through a fi pressure but may heavy flow	r	•	•	•	•	•	•		
SWM	Surface Damage to pipe coating by abrasion, wear, or other installation related damages on galvanized, aluminized Type II and/or polymer laminated steel pipes where the damage area's linear measurement is $\leq 10\%$ of individual pipe length and the damage area's widest width measurement is ≤ 2 clock segments (i.e., between 1 to 3 o'clock)			-	-	-				
SWL	Surface Damage by abrasion, wea related damages aluminized Type laminated steel p area's linear mea individual pipe l area's widest wi	to pipe coating damer or other installation on galvanized, and/or polymer pipes where the dame assurement is > 10% of ength and the damaged the measurement is a fi.e., greater than 1 to	age of ge > 2	-	-	-	•	•	•	

Gravity Pipe Codes and Associated Pipe Condition Assessment Status										
_	Pipe Condition Assessment Status: Threshold					Reject ■	Not Applicable -			
Pipe Condition					gid Pipe			exible P pplicatio	_	
Codes	Pipe Code Desc	cription and Attri	butes	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	Water Tight (L*)	Fines Tight (F*)	Soil Tight (S*)	
SWM	Surface wear in wear or other indamages to the indamage area's life 10% of individual damage area's weasurement is substween 1 to 3 co	PE is ≤ he	-	-	-					
SWL	Surface wear in wear or other indamages to the indamage area's lift 10% of individual damage area's weasurement is a greater than 1 to	PE s >	-	-	-	•	•	•		
SSM	Surface Damage spalling where is or chipped where 0.5 and ≤ 1.0 m reference segment between 1 to 3 or	e is ≥	■	•	•	-	-	-		
SSL	Surface Damage spalling where is or chipped where 1.0 m in length a segments in wid 3 o'clock)	e is >	•	•	•	-	-	-		
SR	Sealing ring at the and intruding int	ne pipe joint is displayed the pipe	aced	■	•		•	•		
SRB	Sealing ring at t	he pipe joint is brol	ken		■			■		

	Gr	avity Pipe Codes a Asses		ssociated t Status	Pipe (Con	dition				
_	Pipe Condition Assessment Status: Threshold					Reject ■			Not Applicable -		
Pipe Condition					gid Pi plicat	-	}			exible P	_
Codes	Pipe Code Des	cription and Attrib	outes	Water Tight (L*)	Fine Tigh (F*	ıt	Soil Tight (S*)	Wat Tig! (L*	ht	Fines Tight (F*)	Soil Tight (S*)
X	integrity or defor	Pipe section has lost its structural integrity or deformation is more than 25% in diameter change					•	•		•	•
JX	1 1	Pipe junction defective means that the junction is damaged or incorrectly positioned					•	-		•	•
CNI		ion intruding means s jutting into the	that	■	■						■
CX	Service Connection incorrectly position	that	•	•		•	-		-	•	
CXI	Service Connect intruding means damaged or inco is jutting into th	ınd	•	•		•	•		•	•	

* Note:

Gravity pipe sewer requirements are as specified in the Pipe Joints column of the Quantities - Sewer's contract sheets. The requirements are:

- S for soil tight (replaces N);
- F for silt or fines tight (replaces L); and
- L for water or leak tight (replaces H).

Pipe Condition Codes are the standard condition classification codes as identified in the WRc Manual of Sewer Condition Classification (MSCC).

Table 2 Accepted Repair Methods

Repair Method Impact	Repair Method	Pipe Material Application	Repair Method Description
	Epoxy injection	Concrete	Filling entire fracture with epoxy material to seal against leakage
Non-	Non- ntrusive Patching Concrete b Concrete p Concrete F to Steel, HDPE F		Pumping chemical grout into entire fracture to fill the void(s) behind the pipe wall to preserve the structural integrity of the pipe and seal against leakage
intrusive			Filling spalled or chipped pipe wall areas with concrete material to prevent early exposure of reinforcing steel bars
			Reinstating a flexible pipe to the accepted construction tolerance or Owner acceptance limits
	Fold and form	Concrete	Placement of a length of softened pipe material into a pipe installation and expanding to "fit" the inner dimensions of the deficient pipe to seal against leakage and maintaining 90% of original flow area.
Intrusive	ntrusive Lining Concrete		Insertion of a short length of smaller pipe into a larger gravity pipe installation and sealing the area between the pipes with grout to provide structural integrity and seal against leakage and maintaining 90% of original flow area.
	Internal sleeve	Concrete	Insertion of a complete smaller gravity pipe installation into a larger gravity pipe installation and sealing the area between the pipes with grout to provide structural integrity seal against leakage and maintaining 90% of original flow area.

WARRANT: Always with OPSS PROV 410, Pipe Sewer Installation in Open Cut and OPSS PROV 421, Pipe Culvert Installation in Open Cut.